



Indexable insert for milling LOGU 030310 ER-GM, for high feed rate indexable face mills, PR1510



Order data

Order number	221974 GG
GTIN	4960664741625
Item class	25A

Description

Version:

Double-sided indexable insert with 4 cutting edges. The convex cutting edge version of the insert ensures gentle entry of the cutting edge into the material.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_{p\max} = 1$ mm.

Technical description

Type	GG
ISO code indexable insert	LOGU 030310 ER-GM
Programming radius at $a_{p\max}$	1.6 mm
Corner radius	1 mm
Type	PR1510
Tool material	Carbide
Feed f_z per tooth	0.2 - 1.5 mm

Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	180 m/min	K
wet maximum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		