


LOGU 030310 ER-GM, PR1525, Type: ST1400

Order data

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|--------------|---------------|
| Order number | 221970 ST1400 |
| GTIN | 4960664741632 |
| Item class | 25A |

Description
Version:

Double-sided indexable insert with 4 cutting edges. The convex cutting edge version of the insert ensures gentle entry of the cutting edge into the material.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_{p\max} = 1$ mm.

Feed f_z per tooth: 0.2 - 1.5 mm

ISO code indexable insert: LOGU 030310 ER-GM

Type: ST1400

Programming radius at $a_{p\max}$: 1.6 mm

Technical description

| | |
|--|-------------------|
| ISO code indexable insert | LOGU 030310 ER-GM |
| Type | ST1400 |
| Programming radius at $a_{p\max}$ | 1.6 mm |
| maximum cutting depth $a_{p\max}$ when side milling | 1 mm |
| maximum cutting depth $a_{p\max}$ when slot milling from solid | 1 mm |

| | |
|---------------------------|---------------------------|
| Series | High-feed fräser MFH mini |
| Grade | PR1525 |
| Tool material | Carbide |
| Feed f_z per tooth | 0.2 - 1.5 mm |
| Number of changes/inserts | 4 |