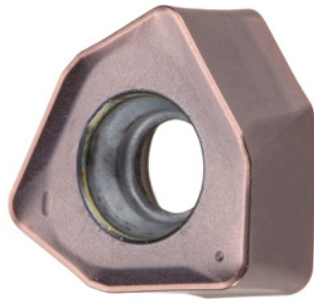


**Garant**
**XOMU094812ZZER, HB415, Type: UNI**


## Order data

Order number	213036 UNI
GTIN	4062406266608
Item class	21A

## Description

### Version:

**Innovative** indexable insert concept with **double-sided** indexable inserts with 3 cutting edges (2×3 cutting edges). **High-performance** tool material for particularly high **cost-effectiveness**.

### Note:

Standard application values for  $a_e = 0.5...1 \times D / a_{p\max}$

Programming radius at  $a_{p\max}$ : 2 mm

## Technical description

Corner radius	1,2 mm
Type	UNI
ISO code indexable insert	XDMT090416ZDSR
Grade	HB415
Tool material	Carbide
recommended cutting depth $a_{p\max}$	1 mm
maximum cutting depth $a_{p\max}$	1.5 mm

Programming radius at $a_{p\max}$	2 mm
Number of changes/inserts	6
Coating	AlTiN
Type of product	Indexable insert for milling