


**SDMX 0903 AFEN, HB7525, Type: ST900**

**Order data**

Order number	214477 ST900
GTIN	4045197554406
Item class	21A

**Description**
**Version:**

- **Indexable inserts for higher cutting speeds and feed rates.**
- **Precision sintered and ground for best surface finish quality.**
- **Micro-grain structure gives high strength and wear resistance.**

**Note:**

Standard application values for  $a_e = 0.5 \dots 1 \times D$  /  $a_{p \max} = 3 \text{ mm}$ .  
Feed  $f_z$  per tooth: 0.14 mm

**Technical description**

Feed $f_z$ per tooth	0.14 mm
maximum cutting depth $a_{p \max}$ when side milling	3 mm
maximum cutting depth $a_{p \max}$ when slot milling from solid	3 mm
Series	Face mill
ISO code indexable insert	SDMX 0903 AFEN
Grade	HB7525

Tool material

Carbide