


SOMT 120508 PDER, HB7520, Type: ST900

Order data

Order number	214865 ST900
GTIN	4045197550637
Item class	21A

Description
Version:

Increased insert thickness for the highest metal removal rates. Protected against wear by the latest coating.

Note:

Standard application values for $a_e = 0.3 \times D$.

Feed f_z per tooth: 0.2 mm

Technical description

Feed f_z per tooth	0.2 mm
maximum cutting depth $a_{p,max}$ when slot milling from solid	6 mm
maximum cutting depth $a_{p,max}$ when side milling	10 mm
Series	Softcut®
ISO code indexable insert	SOMT 120508 PDER
Grade	HB7520
Tool material	Carbide

