

**Garant****SOGX 080407, HB6530, Type: ST1400**

## Order data

Order number	234064 ST1400
GTIN	4045197697776
Item class	21E

## Description

**Suitable for :**

GARANT Power Drill No. 234000 – 234015.

**Recommendation:**

When spot drilling with holder No. 234015, reduce the feed rate to 70%.

**Note:**Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).  
Feed f: 0.08 - 0.16 mm/rev.

## Technical description

Type	ST1400
Number of changes/inserts	4
ISO code indexable insert	SOGX 080407
Grade	HB6530
Tool material	Carbide
Feed f	0.08 - 0.16 mm/rev.

Type of product

Indexable insert for drilling