Garant

SOGX 100408, HB6640, Type: INOX

Order data

Order number	234076 INOX
GTIN	4045197697820
Item class	21E

Description

Suitable for:
GARANT Power Drill No. 234000 – 234025.
Recommendation:
When spot drilling with holder No. 234015 and No. 234025, reduce the feed rate to 70%.

Technical description

Type	INOX
Series	Power Drill
Number of changes/inserts	4
ISO code indexable insert	SOGX 100408
Grade	HB6640
Tool material	Carbide
Feed f	0.07 - 0.14 mm/rev.
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm²	suitable	180 m/min	M
INOX > 900 N/mm²	suitable	160 m/min	M
Ti > 850 N/mm²	suitable only under restricted conditions	75 m/min	S
wet maximum	suitable		