

Garant**SOGX 110509, HB6530, Type: ST1400**

Order data

Order number	234084 ST1400
GTIN	4045197697851
Item class	21E

Description

Suitable for :

GARANT Power Drill No. 234000 – 234015.

Recommendation:

When spot drilling with holder No. 234015, reduce the feed rate to 70%.

Note:Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).
Feed f: 0.08 - 0.18 mm/rev.

Technical description

Type	ST1400
Number of changes/inserts	4
ISO code indexable insert	SOGX 110509
Grade	HB6530
Tool material	Carbide
Feed f	0.08 - 0.18 mm/rev.

Type of product

Indexable insert for drilling