

3M™ Solar Acrylic Foam Tape 4110/4110P

Product Description

3M™ Solar Acrylic Foam Tape 4110/4110P features a modified acrylic adhesive on both sides of a very conformable, black acrylic foam carrier. It offers good adhesion on a broad range of substrates.

Key Benefits

- Pressure sensitive adhesive for quick application with immediate handling strength to speed assembly.
- Strength to replace liquid adhesives and mechanical fasteners in many applications.
- Neat application without the mess, ooze, and curing delay of liquid adhesives.
- Can typically tolerate differential movement in the shear plane up to 3 times its thickness.
- Bonds and seals simultaneously with durability to withstand vibration, impact, and weathering.
- Provides a clean, smooth appearance.

Slitting Tolerance

Standard slitting tolerance $\pm 1/32$ inch (± 0.8 mm).

Core Size

Available on a 3 inch ID Core (76.2 mm).

UL Component Recognition

Tape 4110/4110P is UL listed under UL 746C category QOQW2, file number MH17478.

Typical Physical Properties

| Properties | | Typical Values |
|---|-------------|------------------------------|
| Color | | Black |
| Thickness | Inches (mm) | 0.045 (1.1) |
| | Tolerance | $\pm 10\%$ |
| Adhesive Type | | Modified Acrylic |
| Foam Type | | Very Conformable Closed Cell |
| Density lb/ft ³ (kg/m ³) | | 37 (590) |
| Release Liner | Type | PE Film / PCK Paper |
| | Inches (mm) | 0.005 (0.125) |
| Thickness | | Color |
| | | Red/White |

| Dynamic Adhesion Performance | Unit | Value |
|------------------------------|--------------------------|----------|
| 90° Peel Adhesion | lb/in (N/100 mm) | 20 (350) |
| Normal Tensile | lb/in ² (kPa) | 90 (620) |
| Dynamic Overlap Shear | lb/in ² (kPa) | 80 (550) |

| | |
|--|--|
| | 90° Peel Adhesion – Based on ASTM D-3330 – To stainless steel, room temperature, jaw speed 12 in/min (305 mm/min). Average force to remove is measured. |
| | Normal Tensile (T-Block Tensile) – ASTM D-897 – To aluminum, room temperature, 1 in ² (6.45 cm ²), jaw speed 2 in/min (50 mm/min.) Peak force to separate is measured. |
| | Dynamic Overlap Shear – ASTM D-1002 – To stainless steel, room temperature, 1 in ² (6.45 cm ²), jaw speed 0.5 in/min (12.7 mm/min.) Peak force to separate is measured. |

| Static Shear | | |
|---|---------------|------|
| Weight (grams) that 1/2 square inch will hold 10,000 minutes (7 days) | 72°F (22°C) | 1000 |
| | 150°F (66°C) | 500 |
| | 200°F (93°C) | 500 |
| | 250°F (121°C) | 250 |

| Temperature Tolerance | Unit | Value |
|-----------------------------|---------|-----------|
| Short Term (Minutes, Hours) | °F (°C) | 300 (149) |
| Long Term (Days, Weeks) | °F (°C) | 250 (121) |

| | |
|--|---|
| | Static Shear – ASTM D3654 – To stainless steel, tested at various temperatures and gram loadings. 0.5 in ² (3.22 cm ²). Will hold listed weight for 10,000 minutes (approximately 7 days). Conversion: 1500 g/0.5 in ² equals 6.6 lb/in ² ; 500 g/0.5 in ² = 2.2 lb/in ² . |
| | Short Term Temperature Tolerance – No change in room temperature dynamic shear properties following 4 hours conditioning at indicated temperature with 100 g/static load. (Represents minutes, hours in a process type temperature exposure). |
| | Long Term Temperature Tolerance – Maximum temperature where tape supports at least 250 g load per 0.5 in ² in static shear for 10,000 minutes. (Represents continuous exposure for days or weeks.) |



Note: All tapes should be thoroughly evaluated by the user under actual conditions with intended substrates to determine whether a specific tape is fit for a particular purpose and suitable for user's method of application, especially if expected use involves extreme environmental conditions.

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Application Guidelines

Temperature, humidity, pressure and cleanliness can impact the adhesion characteristics.

- **Temperature:** As temperature increases, the initial adhesion will typically increase. Suggested application temperatures are 70°F to 100°F (21°C to 38°C). Minimum application temperature is 60°F (15°C).
- **Humidity:** The suggested humidity target for the application is below 90% R.H. SAFT that has a paper liner should be kept and applied below 70% R.H. There is concern that bringing cold tape or substrates into a warm humid environment can also cause condensation, which impact adhesion.
- **Pressure:** Increasing pressure can improve the adhesive to surface contact, which can increase the adhesion. Suggested pressurization is 30 psi. Minimum suggested pressurization is 15 psi at bond interface.
- **Cleanliness:** The cleanliness of the surface can also impact adhesion. Typically a thorough cleaning with a 50:50 mixture of isopropyl alcohol and water is sufficient.

The impact of these variables is very dependent on the specific substrate. Going outside of these ranges can have positive or negative impacts. Performance is dependent on the substrate.

See Application Techniques document for additional information.

Shelf Life

24 months from date of manufacture when stored at 40°F to 100°F (4°C to 38°C) and 0 to 95% relative humidity. The optimum storage conditions are 72°F (22°C) and 50% relative humidity.

Performance of tapes is not projected to change even after shelf life expires; however, 3M does suggest that 3M™ Solar Acrylic Foam Tapes are used prior to the shelf life date whenever possible.

Additional Typical Characteristics

| Properties | Typical Values | |
|--|------------------|------------------------|
| Thermal Conductivity – K-value | Unit | Value |
| BTU in | hr ft² °F (w/mK) | 0.37 (0.05) |
| R-Value = thickness/K-value (When units of K-value are BTU-in/hr ft² °F and thickness is given in inches.) | | |
| Resistivity (ASTM D257) | Unit | Value |
| Volume Resistivity | (in ohm-cm) | 2.5 × 10 ¹⁴ |
| Surface Resistance | (in ohms/square) | >10 ¹⁶ |

| | | | | | |
|--------------------------------------|---|----------------------------------|--------------------------------------|---------------------------------|------------------------------------|
| United States 800 755 2654 | Spain 34 91 3216000 | Italy 39 02 70351 | South Korea 82 2 3771 4043 | Brazil 0800 13 23 33 | Japan 81 3 3709 8283 |
| Germany 49 2131 144450 | France 33 1 30316161 | Singapore 65 6450 8888 | India 91 80 22231414 | Mexico 52 55 52702250 | Malaysia 603 78062888 |
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