



Heat Shrink Tubing

GTI Thin Wall Tubing

Data Sheet

Product Description

Flexible, irradiated polyolefin tube that shrinks when heat is applied. Fast and easy installation. Available in a range of colours and a large range of diameters. Easy to purchase and excellent electrical and mechanical properties. In a convenient packaging, GTI tubing can be easily stored or displayed (see also GTI rack / point of sale display).

Applications

GTI tubings are designed to provide excellent insulation and protection in various industrial applications. Available in a large range of colours and sizes: 1.2mm up to 102.0mm. This standard tubing performs well on electrical connections and identification of wires and cables.

Technical Information

Made of cross-linked polyolefin, GTI thin wall tubing is supplied in an adapted carton sleeve, which allows shipment, storage and display filling.

Continuous operating temperature	-55°C to +135°C
Base material	Polyolefin
Shrink ratio	2 : 1
Shrink temperature	100° (min)
Flame resistance	Self-extinguishing

Official Approvals

See reverse.

Features	Benefits
Heat shrink technology	Easy to install, little training required saves time
Wide range of colours and diameters (from 1.2mm to 102.0mm)	Colour marking for any tubing dimension flexible and diverse marking
Excellent electrical and mechanical properties (cf. technical data sheet)	Reliable product, no product failure meets domestic, commercial and industrial needs.

Product Code***	Bore (D) as supplied min. (mm)	Bore (d) recovered max. (mm)	Wall Thickness (W) after shrinkage (mm)
GTI 1.2/0.6*	1.2	0.6	0.4
GTI 1.6/0.8*	1.6	0.8	0.4
GTI 2.4/1.2*	2.4	1.2	0.5
GTI 3.2/1.6**	3.2	1.6	0.5
GTI 4.8/2.4	4.8	2.4	0.5
GTI 6.4/3.2	6.4	3.2	0.6
GTI 9.5/4.8	9.5	4.8	0.6
GTI 12.7/6.4	12.7	6.4	0.6

Product Code**	Bore (D) as supplied min. (mm)	Bore (d) recovered max. (mm)	Wall Thickness (W) after shrinkage (mm)
GTI 19.0/9.5	19.0	9.5	0.8
GTI 25.4/12.7	25.4	12.7	0.9
GTI 38.0/19.0	38.0	19.0	1.0
GTI 51.0/25.4**	51.0	25.4	1.1
GTI 76.0/38.0*	76.0	38.0	1.3
GTI 102.0/51.0	102.0	51.0	1.4

Available colours: black, blue, red, clear, yellow, white, green/yellow, brown.

** Note available in yellow/green

* The GTI with (D) = 1.2; 1.6; 76.0 and 102.0 are only available in black

All tubes are in 1 metre length

*** Expanded diameter / diameter after shrinkage

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Data Sheet

Typical Properties	Values*	Test method
Base material	Polyolefin	
Physical		
Shrink ratio	2 : 1	
Tensile strength	18 N/mm ²	IEC 684 P2
Ultimate elongation	400%	IEC 684 P2
Longitudinal change	-5% max	IEC 684 P2
Concentricity	70% min	IEC 684 P2
Secant modulus (2% elong.) ¹	60 N/mm ²	IEC 684 P2
Relative density, transparent version	1.00 g/cm ³	IEC 684 P2
Relative density	1.29 g/cm ³	IEC 684 P2
Thermal		
Continuous operating temperature	-55°C to +135°C	IEC 216
Shrink temperature	100°C min.	
Heat shock (4hrs, 250°C) ¹	No cracking, flowing or dripping	IEC 684 P2
Heat ageing (168hrs, 158°C) ¹		IEC 684 P2
- Tensile strength	15 N/mm ²	
- Ultimate elongation	350%	
Low temperature flexibility (4hrs, -55°C)	No cracking	IEC 684 P2
Copper corrosion (16hrs, 175°C) ¹	No corrosion	IEC 684 2
Flammability	Self extinguishing~	VG 95 343/2 Meth.A
Electrical		
Dielectric strength	450 kV/cm	IEC 684 P2
Volume resistivity	1*10 ¹⁶ Ohm.cm	IEC 684 P2
Chemical		
Fungus resistance	Inert	IEC 684 P2
Chemical resistance	Good	IEC 684 P2

¹ Test methods are in accordance with IEC 684 P2, except for test conditions as indicated under "Typical Properties" (between brackets)

Except transparent

* Not recommended for specification purposes

Storage

Under normal storage conditions (23°C, @ 50% RH), the tubing will remain stable for a minimum of 5 years, provided that the material is stored in its original container.

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