

# GEDORE

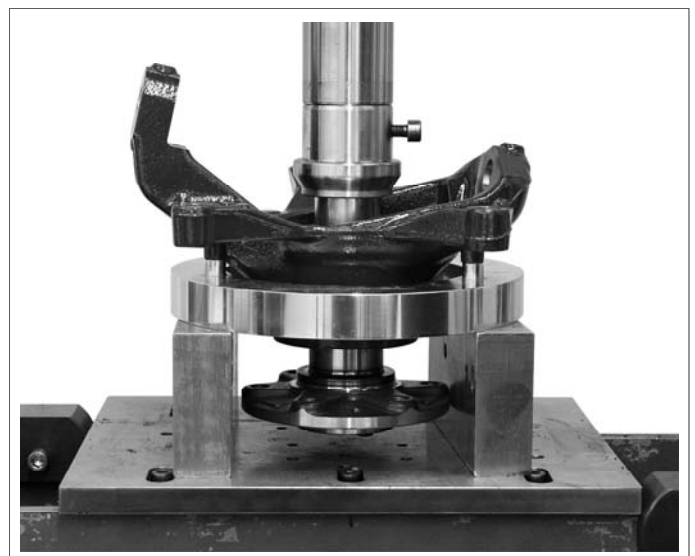
TOOLS FOR LIFE

## Wheel Bearing Tool Set, Iveco Daily



**KL-0041-800**

**KL-0041-803**



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### GEDORE Automotive GmbH

Breslauer Straße 41  
78166 Donaueschingen

Postfach 1329  
78154 Donaueschingen - GERMANY

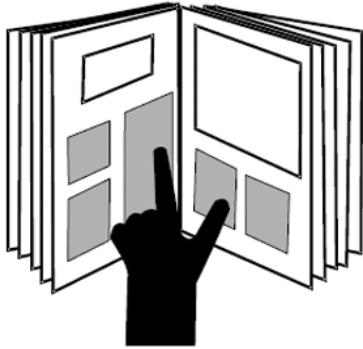
Phone.: +49 (0) 771 / 8 32 23-0  
Fax: +49 (0) 771 / 8 32 23-90

Email: [info@gedore-automotive.com](mailto:info@gedore-automotive.com)  
Internet: [www.gedore-automotive.com](http://www.gedore-automotive.com)

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## 1. Essential Safety Notices

**⚠** Before using the wheel bearing tool set, it is imperative that you read and understand the Instruction Manual. Misuse can lead to **SERIOUS INJURIES** and even **DEATH**.

This Instruction Manual is part of the wheel bearing tool set. Keep the Instruction Manual in a safe place for future reference and pass it on to subsequent users of the wheel bearing tool set. All vehicle-specific data stated herein are supplied under reserve and without commitment.

### 1.1 Safety Notices and Warnings

For better differentiation, the warning notices in this Instruction Manual are classified as follows:

Warning sign	Sign reads	Signification
	<b>WARNING</b>	Indicates a hazardous situation which, if not avoided, could result in <b>death or serious injuries</b> .
	<b>CAUTION</b>	Indicates a hazardous situation which, if not avoided, could result in <b>moderate or minor injuries</b> .
	<b>ATTENTION</b>	Indicates a situation which, if not avoided, may result in possible damage to the wheel bearing tool set or its functioning, or to objects in its vicinity.

#### **⚠ WARNING**

When removing/installing the wheel hub and the wheel bearing as well as when installing the dust cap with the aid of a workshop press, there is a danger of severe injuries caused by ejected parts, inappropriate support plates and operator errors.

- Always be sure to use the support plate of the right size, with the largest possible contact surface, sufficient support height and a load capacity of more than 17 tonnes.
- Never stack several support plates on top of each other.
- Ensure that base plate is securely seated.
- Ensure that wheel bearing housing is securely seated.
- Ensure that pressure piece is correctly orientated towards/aligned with the wheel hub shaft.
- Ensure that pressure/support sleeve is aligned centrally with the wheel bearing.
- Ensure that wheel bearing housing is straight and properly aligned with the hydraulic cylinder of the workshop press.
- Observe and do not exceed the maximum load capacity of 17t of the tool set.
- Observe and do not exceed the maximum load capacity of the workshop press.
- Make sure there is sufficient space available beneath the wheel hub.
- Read and adhere to the workshop press manufacturer's safety instructions and regulations.
- Only use the genuine spare parts and accessories from GEDORE Automotive.

#### **⚠ CAUTION**

The wheel bearing housing and/or support plate can cause injuries to feet and toes if dropped.

- Always wear safety shoes/boots.
- Always be sure to secure the wheel bearing housing on the holding fixture with two appropriate wheel bolts.

When installing the circlip (snap ring), there is a risk that it could be ejected and cause injuries to your eyes.

- Always wear safety goggles.

#### **ATTENTION**

Risk of damage to base plate.

- Check contact surfaces of the base plate. Make sure that base plate bears evenly and without clearance against the steering knuckle.

Risk of damage to pressure piece and wheel hub shaft.

- Ensure that pressure piece is correctly orientated towards the wheel hub shaft.

Risk of damage to pressure/support sleeve, wheel bearing housing and wheel bearing.

- Ensure that pressure/support sleeve is aligned centrally with the wheel bearing.
- Observe the installation position/direction of the wheel bearing specified by the manufacturer.

Risk of damage to pressure ring and wheel bearing.

- Ensure that pressure ring is correctly orientated towards the wheel bearing.

## 1.2 Personal Protective Equipment

ALWAYS wear personal protective equipment when using the wheel bearing tool set. The wheel bearing tool can cause mechanical hazards leading to injuries such as contusions, cuts or concussions.



**EYE PROTECTION** (see OSHA 29 CFR 1910.133 and ANSI Z87) designed to protect you from flying debris/parts must be worn when using the wheel bearing tool set.

- Particles may be ejected at very high speed when working with the wheel bearing tool set and could cause serious injuries to your eyes.



**SAFETY GLOVES** must be worn when using the wheel bearing tool set.

- Working with the wheel bearing tool set can cause skin abrasions and contusions.



**SAFETY SHOES/BOOTS** with slip resistant soles and steel-toe caps (see OSHA 29 CFR 1910.136 and ANSI 241) must be worn when using the wheel bearing tool set.

- Falling parts can cause serious injuries to feet and toes.

## 1.3 Intended Use



The **KL-0041-800** wheel bearing tool set is designed to be used in conjunction with an appropriate workshop press and is only intended for the quick and professional removal/installation of wheel hubs as well as wheel bearing units from/to the front axle of Iveco Daily vehicles.

The wheel bearing tool set may only be used for the purpose and in the manner as described in this Instruction Manual.

- Any other use can result in severe injuries or even death.

## 1.4 Safe and Proper Use

Take the following safety precautions to prevent injuries and damage that could be caused by improper handling or unsafe use of the wheel bearing tool set.



Misuse can result in extremely severe injuries or even death.

- NEVER overload the wheel bearing tool set.
- ALWAYS check the wheel bearing tool set prior to EACH use in order to ensure that it is in good order and condition.
- ALWAYS replace all damaged and worn parts prior to using the wheel bearing tool set.
- ONLY use the genuine spare parts and accessories from **GEDORE Automotive** on the wheel bearing tool set.

## 1.5 Work Environment

For safety reasons, work with the wheel bearing tool set should only be carried out in a safe and secure work environment.

- The workplace should be clean and tidy.
- The workplace should be sufficiently large and must be secured.

## 1.6 Appropriate Users

This Instruction Manual is designed for technicians/mechanics in workshops/garages.

DO NOT allow children to use the wheel bearing tool set.

The buyer/employer having bought the wheel bearing tool set MUST ensure that any person using the wheel bearing tool set has read and understood this Instruction Manual prior to using the tool set. This Instruction Manual MUST be made available to the users of the wheel bearing tool set for reference at all times.

KL-0041-800

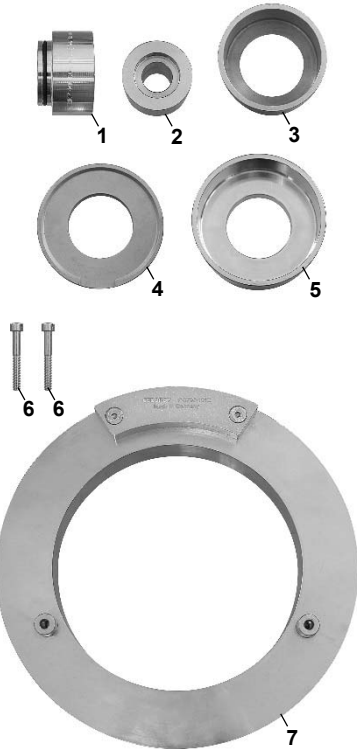
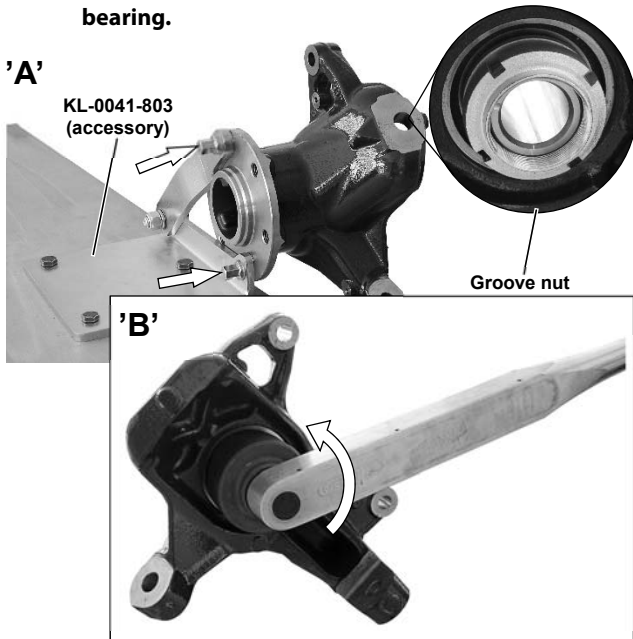


Fig. 1: **Preparing the wheel bearing housing in accordance with the manufacturer's instructions.**



Fig. 2: **Loosening the central fastening nut on the wheel bearing.**



## 2. Product Description

### KL-0041-800 Wheel Bearing Tool Set, Iveco Daily

Applicable to the front axle of Iveco Daily VI vehicles (from 2014 onwards) with rear-wheel drive.

Used in conjunction with an appropriate workshop press, the **KL-0041-800** wheel bearing tool set allows for the quick and professional removal and installation of the wheel hubs as well as wheel bearing units found at the front axle of Iveco Daily vehicles.

The **KL-0041-803** holding fixture (available as accessory) allows the wheel hub to be professionally counter-held when loosening/tightening the central fastening nut.

### 2.1 Scope of Delivery

Pos.	Part No.	Description	Qty
1	KL-0039-1002	Retaining Adaptor with O-Rings for M20 Clamping Nut	1
2	KL-0041-8022	Pressure Piece, Ø 47mm	1
3	KL-0041-8021	Pressure/Support Sleeve (short), Ø 72mm	1
4	KL-0039-1290	Pressure Ring, Ø 90mm	1
5	KL-0039-1688	Pressure/Support Sleeve (short), Ø 88/80mm	1
6	KL-0041-7106	Cheese Head Screw, M6x45mm	2
7	KL-0041-801	Base Plate	1

### 2.2 Technical Data

Max. load capacity:.....17t

## 3. Preparatory Work

Before first use, check the wheel bearing tool set and confirm you have all the parts listed in the scope of delivery. Then, read and follow the mounting instructions.

### 3.1 Checking the Delivery.

### 3.2 Preparing the Wheel Bearing Housing.

Remove wheel bearing housing from vehicle and prepare it for the wheel bearing replacement as shown in **Fig. 1** in accordance with the manufacturer's instructions. (For example, remove brake calliper and brake disk etc.)

### 3.3 Loosening the Central Fastening Nut on the Wheel Bearing.

1. Mount **KL-0041-803** holding fixture (**accessory**) to a sturdy workbench and secure it with three suitable screws (Ø 10mm). (**Fig. 2 A**)

#### 2. **CAUTION**

The wheel bearing housing can cause injuries to feet and toes if dropped.

- Always wear safety shoes/boots.
- Always be sure to secure the wheel bearing housing on the holding fixture with two appropriate wheel bolts.

Mount wheel bearing housing to holding fixture **KL-0041-803** (**accessory**) and secure it with two wheel bolts as shown in **Fig. 2 A**. Tighten wheel bolts to **60 Nm**.

3. Remove dust cap from wheel bearing housing in accordance with the manufacturer's instructions.
4. Loosen central fastening nut in accordance with the manufacturer's instructions. (**Fig. 2 B**)

Fig. 3: Mounting the base plate to the wheel bearing housing.

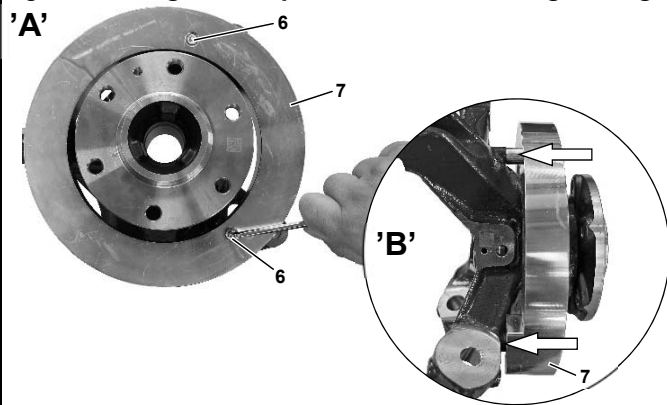


Fig. 4: Inserting the wheel bearing housing into the workshop press.

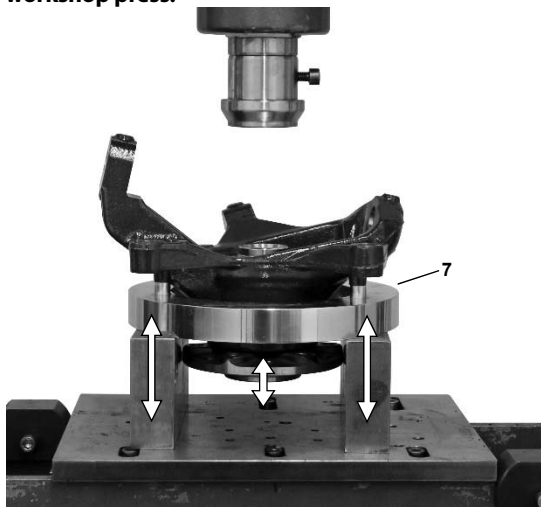
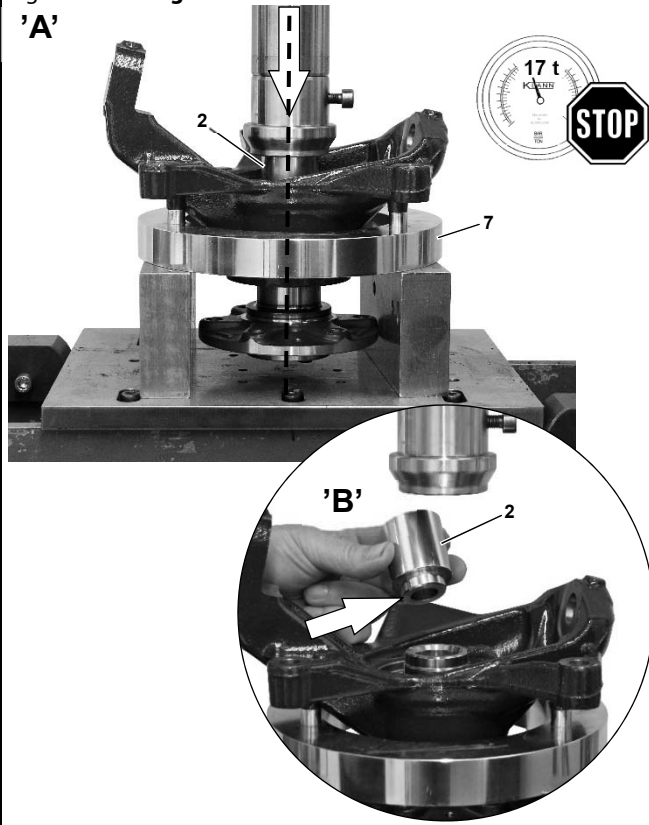


Fig. 5: Removing the wheel hub.



## 4. Example of Use:

The following instructions describe how to remove/install a wheel hub as well as a wheel bearing unit from/to the front axle of an Iveco Daily vehicle. For this, the wheel bearing tool set needs to be used in conjunction with an appropriate workshop press.

### 4.1 Removing the Wheel Hub and Wheel Bearing:

#### 1. ATTENTION

Risk of damage to base plate '7'.

- Check contact surfaces of base plate '7'. Make sure that base plate '7' bears evenly and without clearance against the steering knuckle. (Fig. 3 B)

Mount base plate '7' to wheel bearing housing and secure with 2x cheese head screws '6' as shown in Fig. 3 A + B.

Tighten cheese head screws '6' to **5 Nm**.

- Set up the workshop press for the removal of the wheel hub and wheel bearing. Get appropriate support plate ready for use. Always be sure to use the support plate of the right size, with the largest possible contact surface, sufficient support height and a load capacity of more than 17 tonnes. (Fig. 4)

#### 3. CAUTION

The wheel bearing housing can cause injuries to feet if dropped.

- Always wear safety shoes/boots.

Insert wheel bearing housing along with base plate '7' into prepared workshop press as shown in Fig. 4.

#### 4. ATTENTION

Risk of damage to pressure piece '2' and wheel hub shaft.

- Make sure pressure piece is correctly orientated/aligned with wheel hub shaft.

Place pressure piece '2' onto wheel hub shaft as shown in Fig. 5 B.

#### 5. WARNING

When removing the wheel hub with the aid of a workshop press, there is a danger of severe injuries caused by ejected/flying parts, inappropriate support plates and operator errors.

- Always be sure to use the support plate of the right size, with the largest possible contact surface, sufficient support height and a load capacity of more than 17 tonnes.
- Never stack several support plates on top of each other.
- Ensure base plate '7' is securely seated.
- Make sure pressure piece '2' is correctly orientated/aligned with wheel hub shaft.
- Make sure that wheel bearing housing is straight and properly aligned with the hydraulic cylinder of the workshop press.
- Observe and do not exceed the maximum load capacity of 17 tonnes of the tool set.
- Observe and do not exceed the maximum load capacity of the workshop press.
- Make sure there is sufficient space beneath the wheel hub.
- Read and adhere to the workshop press manufacturer's safety instructions and regulations.
- Only use the genuine spare parts and accessories from GEDORE Automotive.

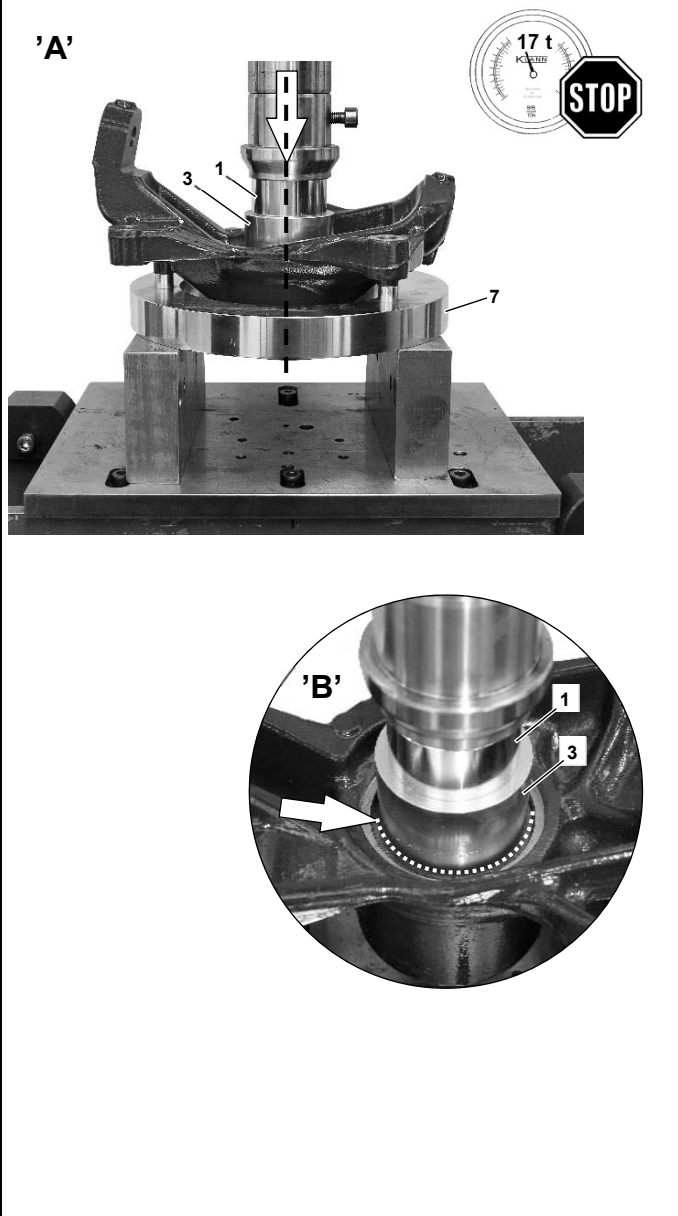
Activate workshop press pump and press out wheel hub from wheel bearing. (Fig. 5 A)

During removal, monitor the necessary pressing force/load applied on the pressure gauge of the workshop press.

Fig. 6: Removing the wheel bearing circlip (snap ring).



Fig. 7: Removing the wheel bearing



6. **CAUTION**

When removing the circlip, there is a risk that it could be ejected and cause injuries to your eyes.

- Always wear safety goggles.

Using an appropriate tool, remove wheel bearing circlip in accordance with the manufacturer's instructions. (Fig. 6)

7. **ATTENTION**

Risk of damage to pressure/support sleeve '3' and wheel bearing housing.

- Ensure pressure/support sleeve '3' is aligned centrally with wheel bearing. (Fig. 7 B).

Place retaining adaptor '1' along with pressure/support sleeve '3' centrally onto wheel bearing as shown in Fig. 7 A. (Fig. 7 B).

8. **WARNING**

When removing the wheel bearing with the aid of a workshop press, there is a danger of severe injuries caused by ejected/flying parts, inappropriate support plates and operator errors.

- Always be sure to use the support plate of the right size, with the largest possible contact surface, sufficient support height and a load capacity of more than 17 tonnes.
- Never stack several support plates on top of each other.
- Ensure base plate '7' is securely seated.
- Ensure pressure/support sleeve '3' is aligned centrally with wheel bearing.
- Make sure that wheel bearing housing is straight and properly aligned with the hydraulic cylinder of the workshop press.
- Observe and do not exceed the maximum load capacity of 17 tonnes of the tool set!
- Observe and do not exceed the maximum load capacity of the workshop press.
- Make sure there is sufficient space beneath the wheel bearing.
- Read and adhere to the workshop press manufacturer's safety instructions and regulations.
- Only use the genuine spare parts and accessories from GEDORE Automotive.

Operate workshop press pump and press out wheel bearing from wheel bearing housing. (Fig. 7 A)

During removal, monitor the necessary pressing force/load applied on the pressure gauge of the workshop press.



Fig. 8: Installing the wheel bearing.

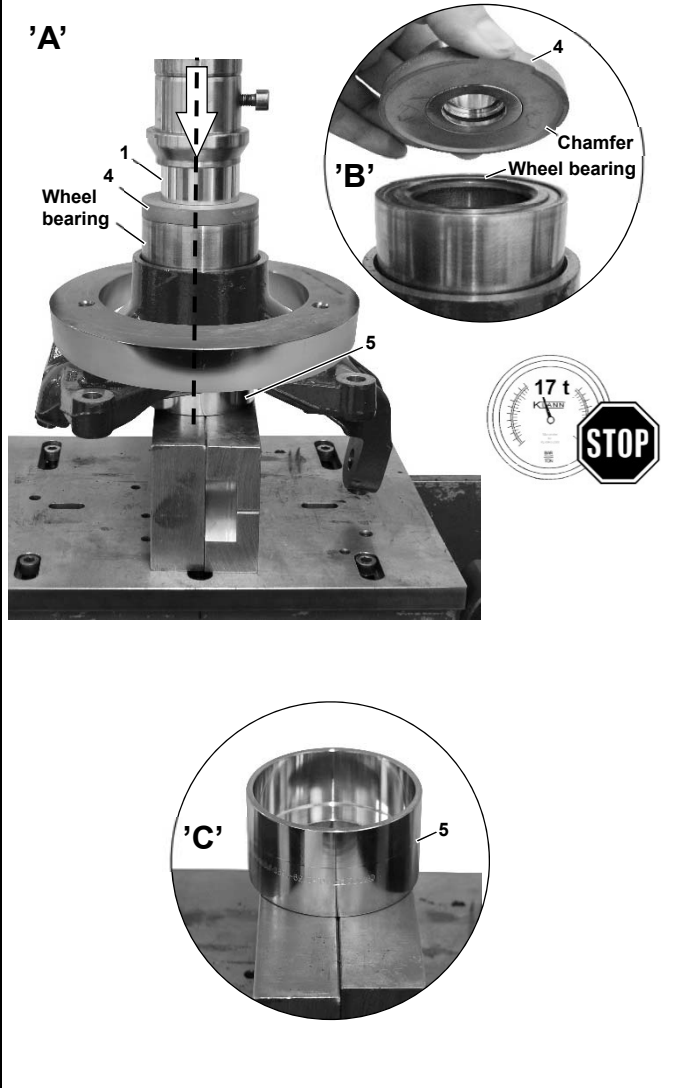


Fig. 9: Installing the circlip (snap ring) for wheel bearing.



## 4.2 Installing the Wheel Bearing and Wheel Hub:

### 1. ⚠ CAUTION

The wheel bearing housing can cause injuries to feet and toes if dropped.

- Always wear safety shoes/boots.

### ATTENTION

Risk of damage to pressure ring '4' and wheel bearing.

- Ensure pressure ring '4' is correctly orientated towards the wheel bearing.

Insert wheel bearing housing along with support sleeve '5' into workshop press as shown in **Fig. 8 A + C**.

Next, place wheel bearing along with retaining adaptor '1' and pressure ring '4' onto wheel bearing housing as shown in **Fig. 8 A + B**.

**Note:** Ensure pressure ring '4' is orientated in such a way that its chamfer is facing the wheel bearing. (**Fig. 8 B**)

### 2. ⚠ WARNING

When installing the wheel bearing with the aid of a workshop press, there is a danger of severe injuries caused by ejected/flying parts, inappropriate support plates and operator errors.

- Always be sure to use the support plate of the right size, with the largest possible contact surface and a load capacity of more than 17 tonnes.
- Never stack several support plates on top of each other.
- Ensure wheel bearing housing is securely seated on support sleeve '5'.
- Make sure that wheel bearing housing is straight and properly aligned with the hydraulic cylinder of the workshop press.
- Observe and do not exceed the maximum load capacity of 17 tonnes of the tool set!
- Observe and do not exceed the maximum load capacity of the workshop press.
- Read and adhere to the workshop press manufacturer's safety instructions and regulations.
- Only use the genuine spare parts and accessories from GEDORE Automotive.

### ATTENTION

Risk of damage to wheel bearing housing and wheel bearing.

- Observe the installation position/direction of the wheel bearing specified by the manufacturer.

Activate workshop press pump and press wheel bearing into wheel bearing housing in accordance with the manufacturer's instructions (Pay attention to the ABS sensor disk). (**Fig. 8 A**)

During installation, monitor the necessary pressing force/load applied on the pressure gauge of the workshop press.

### 3. ⚠ CAUTION

When installing the circlip, there is a risk that it could be ejected and cause injuries to your eyes.

- Always wear safety goggles.

Using an appropriate tool, install wheel bearing circlip in accordance with the manufacturer's instructions. (**Fig. 9**)

Fig. 10: Installing the wheel hub.

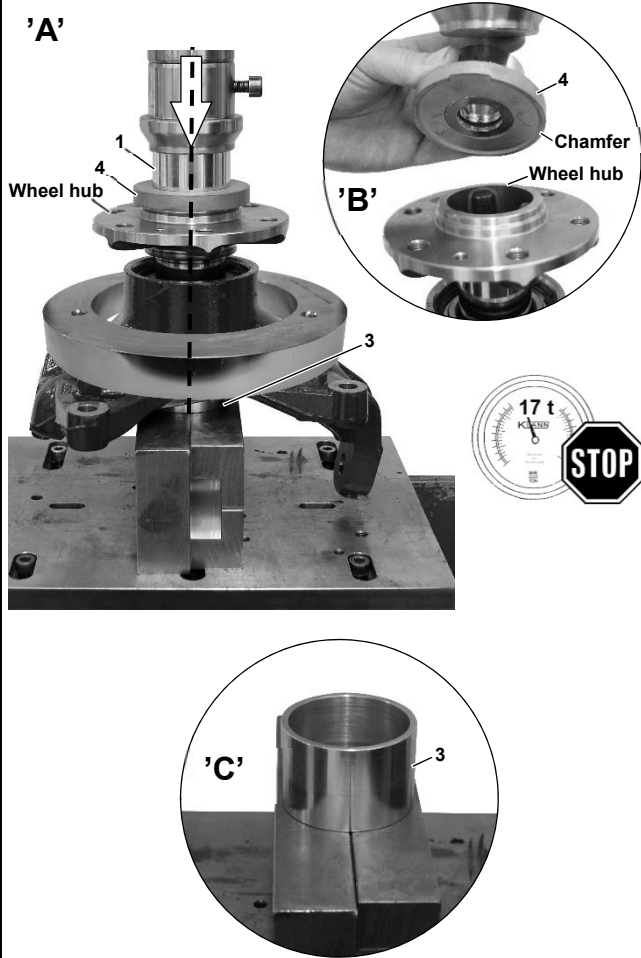
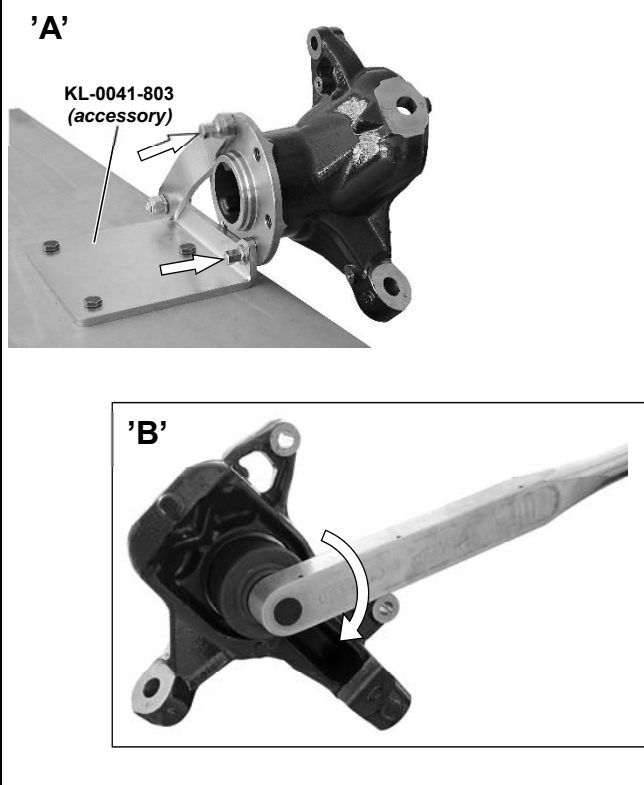


Fig. 11: Tightening the central fastening nut in accordance with the manufacturer's instructions.



4. **CAUTION**

The wheel bearing housing can cause injuries to feet and toes if dropped.

- Always wear safety shoes/boots.

**ATTENTION**

Risk of damage to pressure ring '4' and wheel hub.

- Ensure pressure ring '4' is correctly orientated towards the wheel hub.

Insert wheel bearing housing along with pressure/support sleeve '3' into workshop press as shown in **Fig. 10 A + C**.

Next, place wheel hub along with retaining adaptor '1' and pressure ring '4' onto wheel bearing housing as shown in **Fig. 10 A + B**.

**Note:** Ensure pressure ring '4' is orientated in such a way that its chamfer is facing the wheel hub. (**Fig. 10 B**)

5. **WARNING**

When installing the wheel hub with the aid of a workshop press, there is a danger of severe injuries caused by ejected/flying parts, inappropriate support plates and operator errors.

- Always be sure to use the support plate of the right size, with the largest possible contact surface and a load capacity of more than 17 tonnes.
- Never stack several support plates on top of each other.
- Ensure wheel bearing housing is securely seated on pressure/support sleeve '3'.
- Make sure that wheel bearing housing is straight and properly aligned with the hydraulic cylinder of the workshop press.
- Observe and do not exceed the maximum load capacity of 17 tonnes of the tool set!
- Observe and do not exceed the maximum load capacity of the workshop press.
- Read and adhere to the workshop press manufacturer's safety instructions and regulations.
- Only use the genuine spare parts and accessories from GEDORE Automotive.

Activate workshop press pump and press wheel hub into wheel bearing in accordance with the manufacturer's instructions. (**Fig. 10 A**) During installation, monitor the necessary pressing force/load applied on the pressure gauge of the workshop press.

6. **CAUTION**

The wheel bearing housing can cause injuries to feet if dropped.

- Always wear safety shoes/boots.
- Always be sure to secure the wheel bearing housing on the holding fixture with two appropriate wheel bolts.

Mount wheel bearing housing to holding fixture **KL-0041-803** (accessory) and secure it with two wheel bolts as shown in **Fig. 11 A**. Tighten wheel bolts to **60 Nm**.

7. Tighten central fastening nut in accordance with the manufacturer's instructions. (**Fig. 11 B**) Next, loosen wheel bearing housing and remove it from holding fixture **KL-0041-803** (accessory).

Fig. 12: Inserting the wheel bearing housing into the workshop press.

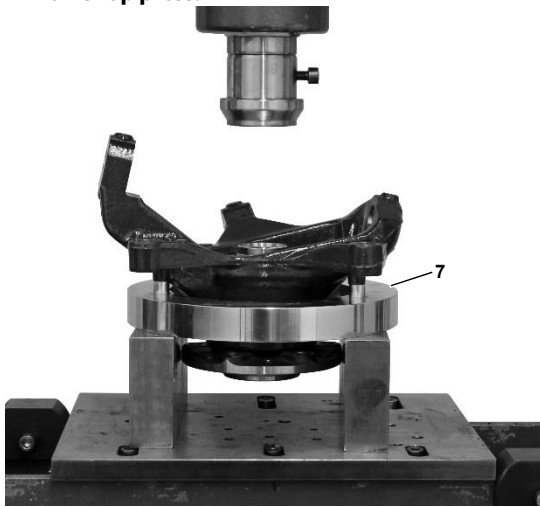


Fig. 13: Pressing on the dust cap.

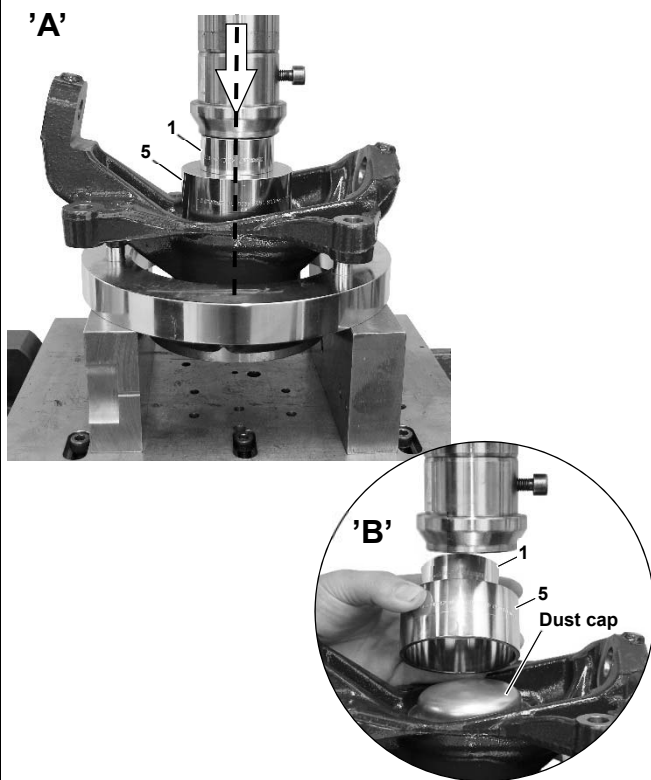
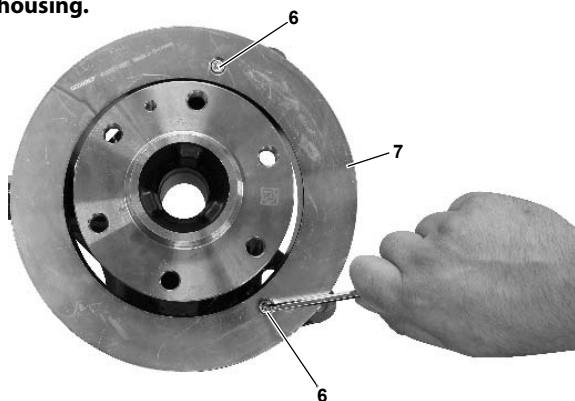


Fig. 14: Dismantling the base plate from the wheel bearing housing.



8. **CAUTION**

The wheel bearing housing can cause injuries to feet and toes if dropped.

- Always wear safety shoes/boots.

Insert wheel bearing housing along with base plate '7' into prepared workshop press as shown in **Fig. 12**.

Next, place dust cap along with retaining adaptor '1' and pressure/support sleeve '5' onto wheel bearing housing as shown in **Fig. 13 A + B**.

9. **WARNING**

When installing the dust cap with the aid of a workshop press, there is a danger of severe injuries caused by ejected/flying parts, inappropriate support plates and operator errors.

- Always be sure to use the support plate of the right size, with the largest possible contact surface and a load capacity of more than 17 tonnes.
- Never stack several support plates on top of each other.
- Ensure wheel bearing housing is securely seated on the support plate.
- Make sure that wheel bearing housing is straight and properly aligned with the hydraulic cylinder of the workshop press.
- Observe and do not exceed the maximum load capacity of 17 tonnes of the tool set.
- Observe and do not exceed the maximum load capacity of the workshop press.
- Read and adhere to the workshop press manufacturer's safety instructions and regulations.
- Only use the genuine spare parts and accessories from GEDORE Automotive.

Activate workshop press pump and press dust cap into wheel bearing housing in accordance with the manufacturer's instructions. (**Fig. 13 A**)

During installation, monitor the necessary pressing force/load applied on the pressure gauge of the workshop press.

9. **CAUTION**

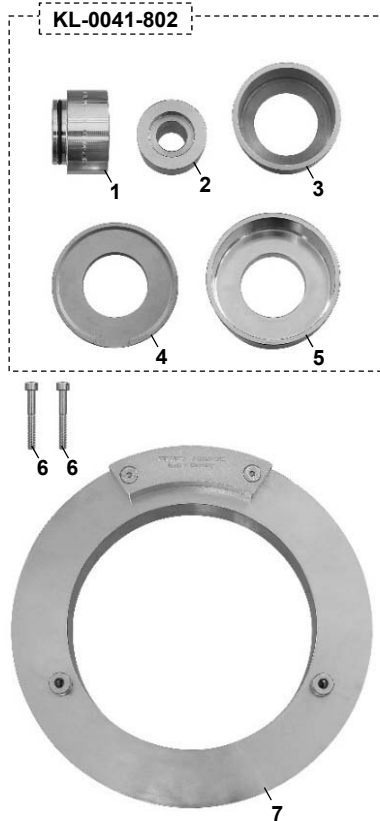
The wheel bearing housing and/or support plate can cause injuries to feet and toes if dropped.

- Always wear safety shoes/boots.

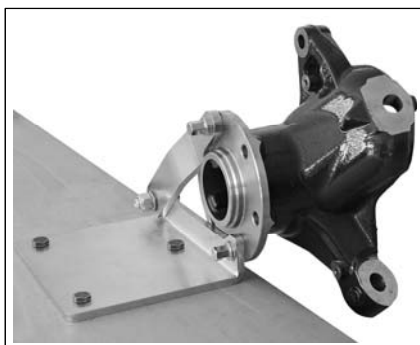
Loosen cheese head screws '6' on wheel bearing housing and remove base plate '7'. (**Fig. 14**)

10. Reassemble the vehicle in accordance with the manufacturer's instructions.

### Spare Parts: KL-0041-800



### Accessory: KL-0041-803



## 5. Care and Storage

**ATTENTION** Petroleum ether and chemical solvents can damage plastic parts. After each use, clean all parts with a clean cloth only. In order to protect against corrosion, lightly lubricate all metal parts with oil after use and store them in a clean and dry place.

## 6. Maintenance and Repair by the GEDORE Automotive Service Centre

For safety reasons, as soon as damage is noticed on the wheel bearing tool set, immediate steps must be taken to prevent it from being used. For professional inspection and repair of the wheel bearing tool set, please contact the GEDORE Automotive Service Centre.

### Address:

GEDORE Automotive GmbH

Breslauerstraße 41

DE-78166 Donaueschingen

Phone: 0771 83 22 371

Email: info@gedore-automotive.com

For additional information concerning the use of our wheel bearing tool set, please contact the GEDORE Automotive Service Centre.

## 7. Spare Parts List

Pos.	Part No.	Description	Qty
-	KL-0041-800	Wheel Bearing Tool Set, Iveco Daily	1
<i>composed of:</i>			
-	KL-0041-802	Sleeve Set	1
6	KL-0041-7106	Cheese Head Screw, M6x45mm	2
7	KL-0041-801	Base Plate	1

Pos.	Part No.	Description	Qty
-	KL-0041-802	Sleeve Set	1
<i>composed of:</i>			
1	KL-0039-1002	Retaining Adaptor with O-Rings, for M20 Clamping Nut	1
2	KL-0041-8022	Pressure Piece, Ø 47mm	1
3	KL-0041-8021	Pressure/Support Sleeve (short), Ø 72mm	1
4	KL-0039-1290	Pressure Ring, Ø 90mm	1
5	KL-0039-1688	Support Sleeve (short), Ø 88/80mm	1

## 8. Accessory

### KL-0041-803 Holding Fixture

**Applicable to the front axle of Iveco Daily VI vehicles with rear-wheel drive (from 2014 onwards).**

The **KL-0041-803** holding fixture allows the wheel hub to be professionally counter-held when loosening/tightening the central fastening nut. The holding fixture needs to be attached to a workbench suitable for this purpose.

## 9. Environmentally Safe Disposal

Recycle/dispose of the wheel bearing tool kit and its packaging material in an environmentally sound manner in compliance with the legal rules and regulations in force