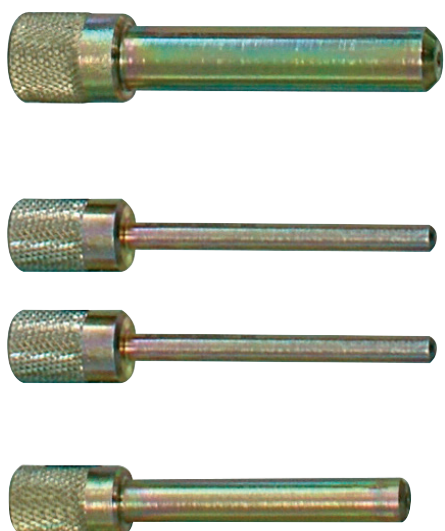
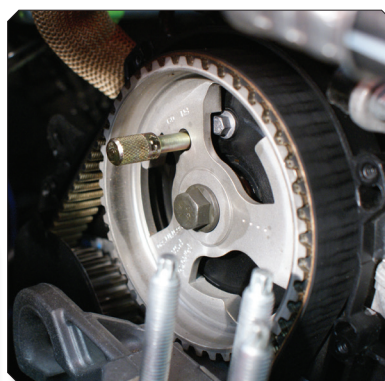




## KL-0680-220 B Set of Locking Pins



**Product information** EN  
⚠ Read and understand before use!



[www.gedore-automotive.com](http://www.gedore-automotive.com)

### GEDORE Automotive GmbH

Breslauer Straße 41  
78166 - Donaueschingen  
Postfach 1329  
78154 Donaueschingen - GERMANY

☎ +49 (0) 771 / 8 32 23-0  
☎ +49 (0) 771 / 8 32 23-90  
✉ info.gam@gedore.com  
🌐 gedore-automotive.com

### GEDORE TOOLS, INC.

Only for USA, Canada & Mexico / Sólo para EE.UU., Canadá y México  
Seulement pour les USA, le Canada et le Mexique  
7187 Bryhawke Circle, Suite 700  
North Charleston, SC 29418, USA

☎ +1-843 / 225 50 15  
☎ +1-843 / 225 50 20  
✉ info@gedoretools.com  
🌐 gedore.com

Version 05/2022

0680-220B\_EN220513.indd

## Product description

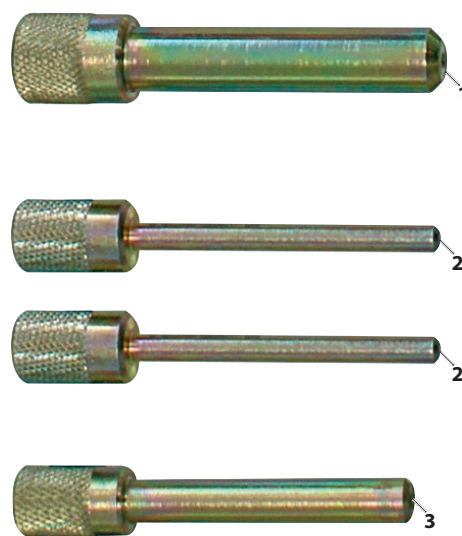
### KL-0680-220 B - Set of locking pins

Applicable to Citroën 1.4, 1.4 Hdi, 1.6 Hdi, 2.0; Fiat 1.6 JTD; Ford 1.4 TDCi, 1.6 TDCi; Mazda 1.4 TDCi, 1.6 D, 1.6 MZ-CD; Peugeot 1.4 Hdi, 1.6 Hdi; Suzuki 1.4 DDiS; Toyota 1.0 VVT, 1.4 Di, 1.4 HDI; Volvo 1.6 D Diesel engines.

(Engine codes: 8HP, 8HR, 8HS, 8HT, 8HV, 8HW, 8HX, 8HY, 8HZ, 9HF, 9HH, 9HJ, 9HL, 9HM, 9HN, 9HP, 9HR, 9HS, 9HT, 9HU, 9HV, 9HW, 9HX, 9HY, 9HZ, D4162T, D4164T, DV4C, DV4TD, DV4TED, DV4TED4, DV6, DV6C, DV6ATED4, DV6AUTED4, DV6BTED4, DV6BUTED4, DV6D, DV6DTED, DV6DU, DV6ETED, DV6TED4, DV6TED4B, DV6TED4BU, DV6UC, DV6UTED4, F6J4, F6JA, F6JB, F6JC, F6JD, G8DA, G8DB, G8DD, GPDA, HHDA, HHDB, HHJA, HHJB, HHJC, HHJD, HHJE, HHJF, MZ-CD 1.6 (Y6), T1BA/B/C, TZJA, Y6)

These pins are used for the locking/positioning of engine shafts such as camshaft, injection pump shaft and crankshaft when replacing a timing belt or during an engine repair.

EN



### Scope of delivery/Component overview

Pos.	Part No.	Description	Qty	Alternative Tool No.
A	KL-0680-2201 A	Locking pin, Ø 11mm	1	0194-C, 11 9 790, 21-260, 21-262, 21-263, 303-734, 49 JE02 020, 999-7169, 2.000.022.500
B	KL-0680-2202 A	Locking pin, Ø 4.5mm	2	0194-A, 11 9 870, 2.000.023.000, 2.000.023.100, 21-260, 303-732, 49 JE02 018, 999-7233
C	KL-0680-2203 B	Locking pin, Ø 8mm	1	0194-B, 11 0 300, 2.000.023.200, 21-263, 303-73549, E02 021, 999-7122
-	KL-4990-2001	Plastic storage box	1	

### ⚠ Safety instructions and regulations!

- ✔ **Before using** the special tool, read and understand **all** warning and safety instructions and **follow** them for **safe use!**
- ✔ Work on electrical installations may **only** be carried out by appropriately **qualified personnel!**
- ✔ **Always** observe and adhere to **all** safety rules and regulations when working on electrical installations!
- ✔ Use the special tool **as intended**, and **always** carry out maintenance and repair work in compliance with the regulations on occupational safety and accident prevention as well as the vehicle manufacturer's instructions!
- ✔ **Before each use**, check the special tool **carefully** for damage, loose parts, or unauthorised modifications. **Never** use it if you notice any such deficiencies!
- ✔ **Always** wear your personal protective equipment (*such as safety goggles, protective gloves, safety shoes*) during work!