

Garant
CNMG 160612, Grade: HB7020


Order data

Order number	250336 HB7020
GTIN	4045197711236
Item class	21G

Description

CNMG 160612 HB7020 Grade: HB7020

Chip breaker: SG

Cutting depth a_p : 1.5 - 8 mm

Feed f : 0.25 - 0.6 mm/rev.

Cutting speed v_c main application: 100 - 300 m/min

Technical description

Main application	P
Feed f	0.25 - 0.6 mm/rev.
Cutting depth a_p	1.5 - 8 mm
Corner radius	1.2 mm
Chip breaker	SG
Cutting speed v_c main application	100 - 300 m/min
Cutting conditions	slightly interrupted

Grade	HB7020
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 160612
Number of changes/inserts	4
Type of product	Indexable insert for turning