

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/12mm

Order data

Order number	250042 25/12
GTIN	4045197710970
Item class	21T

Technical description

suitable indexable insert	CN.. 1204..
Insert size	12 mm
Shim pins pack	259044 2
ISO code toolholder	A25T PCKNR/L12
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Shim punches pack	259047 2
Centre offset L_3	17 mm
Lever	259015 2
Shim	259031 2
Lever screw	259018 8
Overall length L	300 mm
Clamping height L_2	23 mm
Setting angle κ	75 degrees
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Shim punches set 10 pieces Type 2	259047 2
Lever screw Type 8	259018 8
Lever screw Type 2	259018 2
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Shim Type 2	259031 2
Set of shim pins 10 pieces Type 2	259044 2
Lever Type 2	259015 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500