

Garant**CNMM 120408, Grade: HB7020**

Order data

Order number	250452 HB7020
GTIN	4045197711243
Item class	21G

Description

CNMM 120408 HB7020 Grade: HB7020
Chip breaker: SR
Cutting depth a_p : 2 - 10 mm
Feed f : 0.4 - 1.2 mm/rev.
Cutting speed v_c main application: 100 - 300 m/min

Technical description

Chip breaker	SR
Main application	P
Corner radius	0.8 mm
Cutting speed v_c main application	100 - 300 m/min
Feed f	0.4 - 1.2 mm/rev.
Cutting conditions	slightly interrupted
Cutting depth a_p	2 - 10 mm

Grade	HB7020
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning