

**Garant**
**CNMG 120408, Grade: HB7020**


### Order data

Order number	250322 HB7020
GTIN	4045197711199
Item class	21G

### Description

CNMG 120408 HB7020 Grade: HB7020  
 Chip breaker: SG  
 Cutting depth  $a_p$ : 1.5 - 8 mm  
 Feed  $f$ : 0.25 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 300 m/min

### Technical description

Main application	P
Feed $f$	0.25 - 0.6 mm/rev.
Cutting depth $a_p$	1.5 - 8 mm
Cutting speed $v_c$ main application	100 - 300 m/min
Corner radius	0.8 mm
Chip breaker	SG
Cutting conditions	slightly interrupted

Grade	HB7020
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning