

Garant
CNMM 120412, Grade: HB7020


Order data

Order number	250453 HB7020
GTIN	4045197711250
Item class	21G

Description

CNMM 120412 HB7020 Grade: HB7020
 Chip breaker: SR
 Cutting depth a_p : 2 - 10 mm
 Feed f : 0.4 - 1.2 mm/rev.
 Cutting speed v_c main application: 100 - 300 m/min

Technical description

Cutting depth a_p	2 - 10 mm
Cutting speed v_c main application	100 - 300 m/min
Chip breaker	SR
Cutting conditions	slightly interrupted
Main application	P
Feed f	0.4 - 1.2 mm/rev.
Corner radius	1.2 mm

Grade	HB7020
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning