

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 32/16mm

Order data

Order number	251016 32/16
GTIN	4045197711588
Item class	21T

Description
Note:

With KNUX 1604.. Use L insert

Technical description

Clamping claw	259038 17
Pin	259049 4
Spring	259046 3
suitable indexable insert	KNUX 1604.. R/L
Screw for clamp	259021 3
Insert size	16 mm
Shim pins pack	259044 3
Minimum pre-drill $\varnothing D_{\min}$	40 mm
ISO code toolholder	A32U CKUNR/L16
Centre offset L_3	22 mm
Shim	259031 6
Overall length L	350 mm
Clamping height L_2	31 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	32 mm

Standard	Works standard
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Shim Type 6	259031 6
Clamping claw Type 17	259038 17
PrecisionBit for hexagon, 1/4 inch E 6.3 Hexagon 4 mm	674242 4
Pin Type 4	259049 4
8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Spring Type 3	259046 3
Screw for clamping claw Type 3	259021 3
Set of shim pins10 pieces Type 3	259044 3
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600