

**Garant**
**Boring bar, steel, left-hand, Shank Ø / insert size: 25/12mm**

**Order data**

Order number	250043 25/12
GTIN	4045197711526
Item class	21T

**Technical description**

Shim	259031 2
Minimum pre-drill Ø $D_{min}$	32 mm
Insert size	12 mm
Lever screw	259018 8
Shim pins pack	259044 2
ISO code toolholder	A25T PCKNR/L12
Shim punches pack	259047 2
suitable indexable insert	CN.. 1204..
Lever	259015 2
Centre offset $L_3$	17 mm
Overall length L	300 mm
Clamping height $L_2$	23 mm
Setting angle $\kappa$	75 degrees
Shank Ø $D_s$	25 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

## Accessories

Lever Type 2	259015 2
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Lever screw Type 8	259018 8
Lever screw Type 2	259018 2
Shim Type 2	259031 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500