# i Garant\*

## Copy mill extra long, Plain shank, Ø D: 16\_ mm

## Order data

Order number	212606 16_
GTIN	4045197711823
Item class	210

## Description

#### Version:

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances. Highest interchange accuracy guaranteed:  $\pm$  0.015 mm.

#### **Description:**

Highly accurate insert bedding due to optimised insert seat tolerances. Improved protection of indexable inserts. For finishing operations in tool and mould making.

#### **Application:**

General use for finishing and semi-finishing operations.

**Steel** – for general use in machining drop-forgings, and in tool and mould making.

#### Note:

Calculate the speed based on the effective  $\emptyset$  D<sub>w</sub>. Milling application: Copy milling

Tool exchange: PowerCard

### **Technical description**

Direction of infeed	
Machining strategy	
Milling application	Copy milling
Milling head suitable for insert shape	
Shank type	Plain shank
Tool exchange	PowerCard
Spacing of the cutters	
Setting angle κ	
Type of product	