

Garant

Copy mill extra long, Plain shank, Ø D: 16mm



Order data

Order number	212606 16
GTIN	4045197712752
Item class	210

Description

Version:

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances. Highest interchange accuracy guaranteed: ± 0.015 mm.

Application:

General use for finishing and semi-finishing operations.

Steel – for general use in machining drop-forgings, and in tool and mould making.

Note:

Calculate the speed based on the effective $\varnothing D_w$. Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Technical description

Length $\varnothing d_1$	100 mm
Overall length L_{tot}	166 mm
Overhang L_1	28 mm
Cutting edge $\varnothing D_c$	16 mm
Shank $\varnothing D_s, h6$	16 mm
$\varnothing d_1$	14 mm
Insert screw	219873 (15IP; 3.0 Nm)
Number of cutting edges Z	2
Through-coolant	yes
Shank type	Plain shank

Milling application	Copy milling
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Clamping screw	219873