



Face mill arbor with cooling channel bore, HSK-A 63 short, Spigot Ø d1: 32mm



Order data

Order number	306537 32
GTIN	4045197712288
Item class	32A

Description

Version:

- Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.
- With RFID/Balluffchip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With cooling channel bores.

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, toggle spanner No. 309840, milling cutter lock screw for internal coolant supply No. 309861.

Technical description

Spigot Ø d ₁	32 mm
Milling mandrel length L ₄	24 mm
Spare milling cutter lock screw No. 309860 / 309861	32
Suitable toggle spanner No. 309840	32
Overhang dimension A	60 mm

External Ø D	78 mm
Adapter	HSK-A 63 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Milling cutter lock screw for mandrel Ø 32 mm	309860 32
Toggle spanner for mandrel Ø 32 mm	309840 32