



Face mill arbor with cooling channel bore, HSK-A 100 short, Spigot \varnothing d1: 32mm



Order data

Order number	306677 32
GTIN	4045197712332
Item class	32A

Description

Version:

- Clamping \varnothing 40 with 4 tapped holes for drive blocks to DIN 2079.
- With Balluff/RFID chip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With **cooling channel bores.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Technical description

Spigot \varnothing d ₁	32 mm
Suitable toggle spanner No. 309840	32
Milling mandrel length L ₄	24 mm
Spare milling cutter lock screw No. 309860 / 309861	32

Overhang dimension A	50 mm
External Ø D	78 mm
Adapter	HSK-A 100 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel Ø 32 mm	309840 32
Milling cutter lock screw for mandrel Ø 32 mm	309860 32
Socket wrench for coolant tubes for HSK 32	309890 32
HSK coolant tube for HSK 32	309880 32