

Garant**Copy mill, with threaded shank, Ø D: 16mm****Order data**

Order number	212620 16
GTIN	4045197712905
Item class	210

Description**Version:**

Without through-coolant feed.

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.

Highest interchange accuracy guaranteed: ± 0.015 mm.

Application:

General use for finishing and semi-finishing operations.

Steel – for general use in machining drop-forgings, and in mould making.

Note:

Calculate the speed based on the effective $\varnothing D_w$. Use GARANT torque screwdriver TQ No.

211750 size 3.0 with bit No. **674252 size 15IP**.

Technical description

Length 1	28 mm
Mounting thread M	M8
$\varnothing D_2$	13.5 mm
Insert screw	219873 (15IP; 3.0 Nm)
Overall length L_{tot}	28 mm
$\varnothing D_1$ h6	8.5 mm
Cutting edge $\varnothing D_c$	16 mm

Number of cutting edges Z	2
Through-coolant	no
Shank type	with threaded shank
Milling application	Copy milling
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Clamping screw	219873