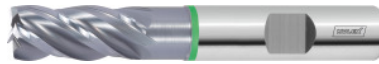



HOLEX Pro Steel solid carbide roughing end mill HPC, TiAlN, Ø DC: 18mm

Order data

Order number	203054 18
GTIN	4045197713063
Item class	12X

Description
Version:

For **roughing and finishing**.

Up to $1 \times D$ into solid material **at very high feed rates** with smooth cutting action. Dimensions to **manufacturer's standard**.

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Technical description

Recess $\varnothing D_1$	17.5 mm
Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.1 mm
Corner chamfer width at 45°	0.4 mm
Cutting edge $\varnothing D_c$	18 mm
Overhang length L_1 incl. recess	50 mm
No. of teeth Z	4
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.13 mm
Shank $\varnothing D_s$	18 mm
Overall length L	92 mm
Flute length L_c	32 mm
Direction of infeed	horizontal, oblique and vertical
Shank	HB with h6

Tolerance nominal \varnothing	0 / -0.03
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Series	Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	240 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	160 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	80 m/min	M
GG(G)	suitable	250 m/min	K
Uni	suitable		
wet maximum	suitable		

wet minimum	suitable only under restricted conditions
dry	suitable
Air	suitable