

Garant**Copy mill short, Plain shank, Ø D: 25mm****Order data**

Order number	212601 25
GTIN	4045197712660
Item class	210

Description**Version:**

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.
Highest interchange accuracy guaranteed: ± 0.015 mm.

Application:

General use for finishing and semi-finishing operations.

Steel – for general use in machining drop-forgings, and in tool and mould making.

Note:

Calculate the speed based on the effective $\varnothing D_w$.

Technical description

Overall length L_{tot}	121 mm
Shank $\varnothing D_s$ h6	25 mm
Overhang L_1	45 mm
Insert screw	219875 (25IP; 6.0 Nm)
Cutting edge $\varnothing D_c$	25 mm
$\varnothing d_1$	22 mm
Number of cutting edges Z	2
Through-coolant	yes
Shank type	Plain shank
Milling application	Copy milling

Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Clamping screw	219875
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