



## Face mill arbor with cooling channel bore, HSK-A 63 short, Spigot Ø d1: 22mm



### Order data

Order number	306537 22
GTIN	4045197712264
Item class	32A

### Description

#### Version:

- Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.
- With RFID/Balluffchip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With cooling channel bores.

#### Application:

For clamping shell end mills and milling cutter heads.

#### Supplied with:

Lock screw

#### Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, toggle spanner No. 309840, milling cutter lock screw for internal coolant supply No. 309861.

### Technical description

Spigot Ø d <sub>1</sub>	22 mm
Milling mandrel length L <sub>4</sub>	19 mm
Overhang dimension A	50 mm
Spare milling cutter lock screw No. 309860 / 309861	22
Suitable toggle spanner No. 309840	22

External Ø D	50 mm
Adapter	HSK-A 63 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

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## Accessories

Toggle spanner for mandrel Ø 22 mm	309840 22
Milling cutter lock screw for mandrel Ø 22 mm	309860 22