

**Garant**
**Milling insert Ø 32 mm, Type: ST1400**

**Order data**

Order number	212690 ST1400
GTIN	4045197712578
Item class	21A

**Description**
**Version:**

**Detailed application values can be found in the GARANT machining handbook No. 110020.**

· **Maximum concentricity and interchange accuracy:  $\pm 0.015$  mm.**

**Application:**

Full-radius inserts for general use in machining drop-forgings, and in tool and mould making.

Feed  $f_z$  in titanium  $> 850$  N/mm<sup>2</sup>: 0.35 mm

Type: ST1400

Grade: HB7520

**Technical description**

Type	ST1400
Tool material	Carbide
Grade	HB7520
Feed $f_z$ in short-chipping aluminium	0.35 mm
Feed $f_z$ in steel $< 1400$ N/mm <sup>2</sup>	0.36 mm
Feed $f_z$ in titanium $> 850$ N/mm <sup>2</sup>	0.35 mm

Number of changes/inserts

1

Type of product

Indexable insert for milling