



Face mill arbor with cooling channel bore, HSK-A 63 short, Spigot Ø d1: 27mm



Order data

Order number	306537 27
GTIN	4045197712271
Item class	32A

Description

Version:

- Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.
- With RFID/Balluffchip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With cooling channel bores.

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, toggle spanner No. 309840, milling cutter lock screw for internal coolant supply No. 309861.

Technical description

Spare milling cutter lock screw No. 309860 / 309861	27
Suitable toggle spanner No. 309840	27
Overhang dimension A	60 mm
Milling mandrel length L ₄	21 mm
Spigot Ø d ₁	27 mm

External Ø D	60 mm
Adapter	HSK-A 63 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Milling cutter lock screw for mandrel Ø 27 mm	309860 27
Toggle spanner for mandrel Ø 27 mm	309840 27