



Face mill arbor with cooling channel bore, HSK-A 100 short, Spigot Ø d1: 27mm



Order data

Order number	306677 27
GTIN	4045197712325
Item class	32A

Description

Version:

- Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.
- With Balluff/RFID chip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With **cooling channel bores.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Technical description

Overhang dimension A	50 mm
Suitable toggle spanner No. 309840	27
Spare milling cutter lock screw No. 309860 / 309861	27
Milling mandrel length L ₄	21 mm

Spigot $\varnothing d_1$	27 mm
External $\varnothing D$	60 mm
Adapter	HSK-A 100 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel $\varnothing 27 \text{ mm}$	309840 27
Milling cutter lock screw for mandrel $\varnothing 27 \text{ mm}$	309860 27