

**Garant**
**HiPer-Drill cutter insert n7, HU7810, Ø D: 27,5 mm**

**Order data**

Order number	231630 27,5
GTIN	4045197710604
Item class	21M

**Description**
**Version:**

Vee ground cutter inserts for precise positioning and stable seating.  
Concentricity when assembled  $\leq 20 \mu\text{m}$ . For holes up to IT9 accuracy.

**Note:**

Further sizes available on request. Cutting data apply to 5×D drilling bodies.  
Use exclusively cutter heads of the same type when drilling pilot holes.  
for base body Ø D: 27 mm  
Feed f in aluminium short-chipping: 0.47 mm/rev.

**Technical description**

for base body Ø D	27 mm
Feed f in aluminium short-chipping	0.47 mm/rev.
Ø D	27.5 mm
Number of changes/inserts	1
Grade	HU7810

Tool material	Carbide
Point angle	135 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring