

Garant
HiPer-Drill cutter insert n7, HU7810, Ø D: 22,25 mm

Order data

Order number	231630 22,25
GTIN	4045197710413
Item class	21M

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Further sizes available on request. Cutting data apply to 5×D drilling bodies.
Use exclusively cutter heads of the same type when drilling pilot holes.
for base body Ø D: 22 mm
Feed f in aluminium short-chipping: 0.43 mm/rev.

Technical description

for base body Ø D	22 mm
Ø D	22.25 mm
Feed f in aluminium short-chipping	0.43 mm/rev.
Number of changes/inserts	1
Grade	HU7810

Tool material	Carbide
Point angle	135 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring