

Garant**SCMT 09T304, Grade: HB7020****Order data**

Order number	260742 HB7020
GTIN	4045197710833
Item class	21G

Technical description

Feed f	0.05 - 0.2 mm/rev.
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Main application	P
Chip breaker	SS
Cutting depth a_p	0.2 - 1.5 mm
Grade	HB7020
Cutting speed v_c main application	150 - 400 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4

Type of product

Indexable insert for turning