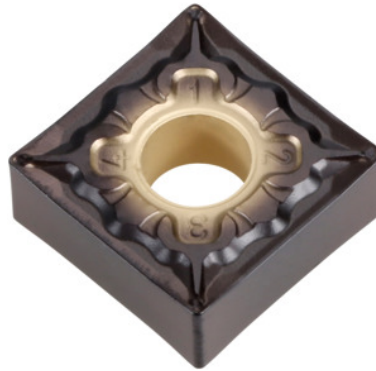


Garant
SNMG 120404, Grade: HB7020


Order data

Order number	251142 HB7020
GTIN	4045197711021
Item class	21G

Description

SNMG 120404 HB7020 Corner radius: 0.4 mm
 Grade: HB7020
 Chip breaker: SS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.4 mm
Chip breaker	SS
Feed f	0.1 - 0.4 mm/rev.
Main application	P
Grade	HB7020

Cutting speed v_c main application	150 - 400 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning