

Garant
GARANT Master Tap INOX machine tap HSS-E-PM, TiAlN, MF: 20X1,5

Order data

Order number	132875 20X1,5
GTIN	4062406081065
Item class	111

Description
Version:
GARANT Master Tap INOX:

Powerful tap, specially developed for **tapping to high process reliability in stainless and acid-resistant steels** and also **duplex materials**.

- **HSS-E-PM tool material for maximum wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

Thread type: MF

Tool material: HSS E PM

Standard: DIN 374

Tolerance class: ISO 2X 6HX

Thread pitch: 1.5 mm

Overall length L: 125 mm

Shank \varnothing D_s: 16 mm

Shank square □: 12 mm

Tapping hole \varnothing : 18.5 mm

Technical description

Thread pitch	1.5 mm
Number of cutting edges Z	4
Shank square □	12 mm
Thread type	MF
Tool material	HSS E PM

Tolerance class	ISO 2X 6HX
Number of clamping slots	4
Overall length L	125 mm
Thread depth	60 mm
Thread Ø	20 mm
Shank Ø D _s	16 mm
Standard	DIN 374
Tapping hole Ø	18.5 mm
Thread size	M20×1.5
Coating	TiAlN
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Series	Master Tap
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	28 m/min	N
Steel < 750 N/mm ²	suitable only under restricted conditions	23 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	23 m/min	P

Steel < 1100 N/mm ²	suitable	12 m/min	P
INOX < 900 N/mm ²	suitable	11 m/min	M
INOX > 900 N/mm ²	suitable	9 m/min	M
Oil	suitable		
wet maximum	suitable		