

**Indexable insert for turning DC.T 070202, for finish machining****Order data**

Order number	260381 PR1225
GTIN	4960664713509
Item class	25E

Technical description

Main application	M
Corner radius	0.2 mm
Chip breaker	MFP-SK
Cutting depth a_p	0.05 - 2.5 mm
Secondary application	P
Cutting speed v_c main application	50 - 110 m/min
Cutting speed v_c secondary application	50 - 150 m/min
Cutting conditions	slightly interrupted
Feed f	0.03 - 0.15 mm/rev.
Type	PR1225
Finishing/roughing assignment	Finishing
Tool material	Carbide

Data sheet

ISO code indexable insert	DCGT 070202
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning