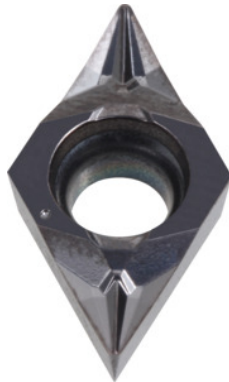



DCGT 11T301, Grade: PR1225

Order data

Order number	260384 PR1225
GTIN	
Item class	25E

Description
Technical description

Corner radius	0.1 mm
Cutting speed v_c main application	50 - 110 m/min
Secondary application	P
Cutting conditions	slightly interrupted
Cutting speed v_c secondary application	50 - 150 m/min
Cutting depth a_p	0.05 - 2.5 mm
Feed f	0.03 - 0.15 mm/rev.
Chip breaker	MFP-SK
Main application	M
Grade	PR1225
Finishing/roughing assignment	Finishing

Tool material	Carbide
ISO code indexable insert	DCGT 11T301
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning