


CC.T 060204, Grade: PR1225


Order data

Order number	260092 PR1225
GTIN	
Item class	25E

Technical description

Chip breaker	MFP-SK
Corner radius	0.4 mm
Main application	M
Cutting speed v_c main application	50 - 110 m/min
Secondary application	P
Cutting depth a_p	0.5 - 1 mm
Cutting speed v_c secondary application	50 - 150 m/min
Cutting conditions	slightly interrupted
Feed f	0.03 - 0.15 mm/rev.
Grade	PR1225
Finishing/roughing assignment	Finishing
Tool material	Carbide

ISO code indexable insert	CCGT 060204
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning