

Garant
TCMT 16T304, Grade: HB7020


Order data

Order number	260956 HB7020
GTIN	4045197710871
Item class	21G

Description

TCMT 16T304 HB7020 Grade: HB7020

Chip breaker: SS

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.05 - 0.2 mm/rev.

Cutting speed v_c main application: 150 - 400 m/min

Technical description

Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Chip breaker	SS
Feed f	0.05 - 0.2 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	150 - 400 m/min
Main application	P
Grade	HB7020

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 16T304
Number of changes/inserts	3
Type of product	Indexable insert for turning