

**DCGT 070201, Grade: PR1225**

Order data

Order number	260380 PR1225
GTIN	4960664713493
Item class	25E

Technical description

Cutting conditions	slightly interrupted
Secondary application	P
Feed f	0.03 - 0.15 mm/rev.
Cutting speed v_c secondary application	50 - 150 m/min
Main application	M
Cutting depth a_p	0.05 - 2.5 mm
Corner radius	0.1 mm
Cutting speed v_c main application	50 - 110 m/min
Chip breaker	MFP-SK
Grade	PR1225
Finishing/roughing assignment	Finishing
Tool material	Carbide

ISO code indexable insert	DCGT 070201
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning