

**Garant**
**eco parting-off toolholder with ICS, Shank  $\varnothing$  d1: 40mm**

**Order data**

Order number	319132 40
GTIN	4045197716798
Item class	31V

**Description**
**Version:**

- **With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.**
- **This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.**
- **Rigid toolholder for parting-off tools.**
- **Blade clamped using clamping plate.**

**Application:**

Allows parting-off tools of different makes to be used.

**Note:**

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable clamping claws No. 279840 2 and suitable screws No. 279815 14. See spare parts list.

**Technical description**

L <sub>2</sub>	85 mm
suitable for blade height	32 mm
Shank $\varnothing$ D <sub>1</sub>	40 mm

L <sub>1</sub>	54 mm
Colour code for VDI shanks	VDI 40
Height H <sub>1</sub>	73 mm
Height H <sub>2</sub>	47 mm
Type of product	VDI parting-off toolholder