

**Garant****eco parting-off toolholder overhead with ICS, Shank  $\varnothing$  d1: 30mm**

## Order data

Order number	319133 30
GTIN	4045197717245
Item class	31V

## Description

### Version:

- With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- Rigid toolholder for parting-off tools.
- Blade clamped using clamping plate.

### Application:

Allows parting-off tools of different makes to be used.

### Note:

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable clamping claws No. 279840 2 and suitable screws No. 279815 14. See spare parts list.

## Technical description

suitable for blade height	32 mm
L <sub>1</sub>	47 mm
Colour code for VDI shanks	VDI 30

L <sub>2</sub>	70 mm
Shank Ø D <sub>1</sub>	30 mm
Height H <sub>1</sub>	57.4 mm
Height H <sub>2</sub>	37 mm
Type of product	VDI parting-off toolholder