

Garant
VNMG 160408, Grade: HB7020


Order data

Order number	251734 HB7020
GTIN	4045197717108
Item class	21G

Description

VNMG 160408 HB7020 Grade: HB7020
 Chip breaker: SS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.08 - 0.4 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Cutting speed v_c main application	150 - 400 m/min
Chip breaker	SS
Cutting depth a_p	0.3 - 2 mm
Main application	P
Feed f	0.08 - 0.4 mm/rev.

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning