



## TwinCut indexable face mill 45° close pitch, with bore, Ø D / number of teeth Z: 63/6\_ mm

### Order data

|              |               |
|--------------|---------------|
| Order number | 213420 63/6_  |
| GTIN         | 4045197716545 |
| Item class   | 210           |

### Description

#### Version:

From Ø 160 mm for arbors to DIN 2079, with 4 additional attachment holes and without internal cooling.

#### Application:

With double-sided 8-edge inserts (ON.U) or 4-edge inserts (SN.U).

#### Spare part:

Shim No. 219897 for use with both types of indexable insert.

#### Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Do not mix different types of insert ON.U and SN.U.

Setting angle  $\kappa$ : 45 degrees

Spacing of the milling cutter's cutting edges: unequal spacing

Through-coolant: true

Tool exchange: PowerCard

### Technical description

|  |           |
|--|-----------|
| Shank type                             | with bore |
| Tool exchange                          | PowerCard |
| Setting angle $\kappa$                 | degrees   |
| Machining strategy                     |           |
| Milling application                    |           |
| Setting angle $\kappa$                 | degrees   |
| Through-coolant                        | yes       |
| Milling head suitable for insert shape |           |

|                        |                 |
|------------------------|-----------------|
| Setting angle $\kappa$ | 45 degrees      |
| Spacing of the cutters | unequal spacing |
| Norm                   |                 |
| Type of product        |                 |