

Garant
eco parting-off toolholder overhead with ICS, Shank \varnothing d1: 50mm

Order data

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| Order number | 319133 50 |
| GTIN | 4045197717269 |
| Item class | 31V |

Description
Version:

- With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- Rigid toolholder for parting-off tools.
- Blade clamped using clamping plate.

Application:

Allows parting-off tools of different makes to be used.

Note:

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable clamping claws No. 279840 2 and suitable screws No. 279815 14. See spare parts list.

Technical description

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| L ₂ | 100 mm |
| suitable for blade height | 32 mm |
| Shank \varnothing D ₁ | 50 mm |

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|----------------------------|----------------------------|
| L ₁ | 62 mm |
| Colour code for VDI shanks | VDI 50 |
| Height H ₁ | 75.5 mm |
| Height H ₂ | 47 mm |
| Type of product | VDI parting-off toolholder |