



TwinCut indexable face mill 45° close pitch, with bore, Ø D / number of teeth Z: 250/18_ mm

Order data

Order number	213420 250/18_
GTIN	4045197716804
Item class	210

Description

Version:

From Ø 160 mm for arbors to DIN 2079, with 4 additional attachment holes and without internal cooling.

Application:

With double-sided 8-edge inserts (ON.U) or 4-edge inserts (SN.U).

Spare part:

Shim No. 219897 for use with both types of indexable insert.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Do not mix different types of insert ON.U and SN.U.

Setting angle κ : 45 degrees

Spacing of the milling cutter's cutting edges: unequal spacing

Through-coolant: true

Tool exchange: PowerCard

Technical description

Shank type	with bore
Tool exchange	PowerCard
Setting angle κ	degrees
Machining strategy	
Milling application	
Setting angle κ	degrees
Through-coolant	yes
Milling head suitable for insert shape	

Setting angle κ	45 degrees
Spacing of the cutters	unequal spacing
Norm	
Type of product	