

Garant

**Indexable face mill 45° left-hand cutting, with bore, Ø D / number of teeth Z:
100/8mm**

**Order data**

Order number	214205 100/8
GTIN	4045197717429
Item class	210

Description**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit shank No. **674252 size 20IP**.

Technical description

Cutting edge Ø D _c	100 mm
suitable indexable insert	SE.. 1204..
Overall length L _{tot}	50 mm
Pack of insert screws	219800 (20IP; 5.7 Nm)
Mounting bore Ø	32 mm
maximum external Ø D _{max}	113 mm
Number of cutting edges Z	8
Shank type	with bore

Setting angle κ	45 degrees
Spacing of the cutters	unequal spacing
Through-coolant	no
Machining strategy	MTC
Type of product	Face mill

Accessories

Set of insert screws 10 pieces	219800
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 20IP	674252 20IP
Torque screwdriver, fixed setting set torque 5,7 N·m	211750 5,7