

## eco parting-off toolholder overhead with ICS, Shank Ø d1: 40mm



## **Order data**

Order number	319133 40
GTIN	4045197717252
Item class	31V

## **Description**

#### **Version:**

- · With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- · Rigid toolholder for parting-off tools.
- · Blade clamped using clamping plate.

### **Application:**

Allows parting-off tools of different makes to be used.

#### Note

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable clamping claws No. 279840 2 and suitable screws No. 279815 14. See spare parts list.

# **Technical description**

Shank Ø D <sub>1</sub>	40 mm
Colour code for VDI shanks	VDI 40
$L_2$	85 mm

$L_1$	54 mm
suitable for blade height	32 mm
Height H₁	73 mm
Height H <sub>2</sub>	47 mm
Type of product	VDI parting-off toolholder