# Garant

## eco parting-off toolholder with ICS, Shank Ø d1: 16mm



## Order data

Order number	319132 16
GTIN	4045197716750
Item class	31V

#### Description

Version:

- With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- · Rigid toolholder for parting-off tools.
- Blade clamped using clamping plate.

#### **Application:**

Allows parting-off tools of different makes to be used.

#### Note:

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable clamping claws No. 279840 2 and suitable screws No. 279815 14. See spare parts list.

#### **Technical description**

Shank $\emptyset$ D <sub>1</sub>	16 mm
suitable for blade height	19 mm
L <sub>2</sub>	42 mm

Colour code for VDI shanks	VDI 16
L <sub>1</sub>	29 mm
Height H <sub>1</sub>	42 mm
Height H <sub>2</sub>	20 mm
Type of product	VDI parting-off toolholder