

**Garant**

**TwinCut indexable face mill 45° close pitch, with bore, Ø D / number of teeth  
Z: 80/8mm**

**Order data**

Order number	213420 80/8
GTIN	4045197716842
Item class	210

**Description****Version:**

From Ø 160 mm for arbors to DIN 2079, with 4 additional attachment holes and without internal cooling.

**Application:**

With double-sided 8-edge inserts (ON.U) or 4-edge inserts (SN.U).

**Spare part:**

Shim No. 219897 for use with both types of indexable insert.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.  
Do not mix different types of insert ON.U and SN.U.

**Technical description**

Pack of insert screws	219898 (15IP; 3.8 Nm)
Cutting edge Ø D <sub>c</sub>	80 mm
Shim	219897

Overall length $L_{tot}$ for ON.U inserts	48.3 mm
maximum external $\varnothing D_{max}$ for SN.U inserts	95.2 mm
Mounting bore $\varnothing$	27 mm
suitable indexable insert	SN.U
suitable indexable insert	ON.U
maximum external $\varnothing D_{max}$ for ON.U inserts	91.8 mm
Overall length $L_{tot}$ for SN.U inserts	50 mm
Clamp screw for shim	219899
Number of cutting edges Z	8
Series	TwinCut
Shank type	with bore
Setting angle $\kappa$	45 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Face mill

## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Clamping screw	219899
Pack of insert screws 10 pieces	219898
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8
Shim	219897